

INSTALLATION GUIDE

Thank you for choosing our flooring. When properly installed and cared for, your new flooring will be easy to maintain and will keep its great look for years. Please read all the instructions before you begin the installation. Improper installation will void the warranty.

I. GENERAL PREPARATIONS

TOOLS REQUIRED: Spacers, rubber mallet, ruler, pencil, tape measure, utility knife, tapping block, broom/vacuum cleaner, kneepads, handsaw.

- Prior to installation, inspect material in daylight for visible faults/damage, including defects or discrepancies in color or gloss, check the edges of the flooring for straightness and any damage. No claims on surface defects will be accepted after installation.
- It is preferable to lay boards perpendicular to the window, following the direction of the main source of light. For the best result, make sure to always work from 3 to 4 cartons at a time, mixing the planks during the installation.
- Check if subfloor/site conditions comply with the specifications described in these instructions. If you are not satisfied, do not install, and contact your supplier.
- Flooring products can be damaged by rough handling before installation. Exercise care when handling and transporting these products. Store, transport and handle the cartons in a manner to prevent any damage. Store cartons flat, never on edge.
- Flooring products can be heavy and bulky. Always use proper lifting techniques when handling these products. Whenever possible, make use of material-handling equipment such as dollies or material carts. Never lift more than you can safely handle, get assistance.
- Calculate the room surface prior to installation and plan an extra 5-10% of flooring for cutting allowance.
- The environment where the flooring is to be installed is critically important with regard to successful installation and continued performance of the flooring products. The flooring is intended to be installed in interior locations only. These interior locations must meet climatic and structural requirements as well.
- In most cases, this product does not need to be acclimated. However, if the boxes of flooring were exposed for over 2 hours to extreme temperatures under 50°F / 10°C or over 104°F / 40°C within the 12 hours before the installation, acclimation is required. In this case, keep the boards in room temperature for at least 12 hours in unopened package before you start the installation. The room temperature must be maintained consistent between 70-80°F / 20-25°C before, during and after the installation.
- Flooring should only be installed in temperature ranges between 70-80°F / 20-25°C, it is necessary to maintain a constant temperature before and during the installation. Portable heaters are not recommended as they may not heat the room and subfloor sufficiently. Kerosene heaters should never be used.
- After installation, make sure that the flooring is not to be exposed to temperatures less than 50°F / 10°C or greater than 120°F / 50°C.
- For floor surfaces exceeding 4356 ft² / 400 m² and/or lengths exceeding 66 ft / 20 m, use expansion moldings.

II. SUBFLOOR INFORMATION

- The flooring can be installed over most existing hard surface floor coverings, provided that the existing floor surface is clean, flat, dry, securely fastened, structurally sound and level to 3/16" / 5 mm within 10 ft / 3 m radius.
- The substrate should not slope more than 1" / 25 mm per 6 ft / 2 m in any direction.
- Depressions, deep grooves, expansion joints and other subfloor imperfections must be filled with approved patching & leveling compound.
- Substrates must be free from excessive moisture or alkali. Remove dirt, paint, varnish, wax, oils, solvents, any foreign matter and contaminants.
- Do not use products containing petroleum, solvents or citrus oils to prepare substrates as they can cause staining and expansion of the new flooring.
- Although this floor is waterproof, it is not aimed to be used as a moisture barrier. The subfloor must be dry. With a pH limit of 9 and comply with Mc requirements and tested as per one of below methods:
 - ✓ Concrete moisture vapor emissions should not exceed 8 lb/3.63 kg MVER (moisture vapor emission rate) per 1000 ft² / 100 m² per 24 hours. This can be measured with the calcium chloride test (ASTM F1869).
 - ✓ 90 % RH (ASTM F2170).
 - ✓ Max. 2.5 % moisture content (CM method / ASTM F2659).

Note: It may not be the floor covering installer's responsibility to conduct these tests. It is, however, the floor covering installer's responsibility to make sure these tests have been conducted, and that the results are acceptable prior to installing the floor covering. When moisture tests are conducted, it indicates the conditions only at the time of the test. The floor should not be installed on subfloor with excessive moisture emission.

- This product is also not to be installed in areas that have a risk of flooding such as saunas or outdoor areas.
- Existing sheet vinyl floors must not be cushioned and not exceed more than one layer in thickness. Soft underlayment and soft substrates will diminish the products inherent strength in resisting indentations and could void warranty.

WOOD SUBFLOORS

- If this flooring is intended to be installed over an existing wood floor, it is recommended to repair any loose boards or squeaks before you begin the installation.
- Wood subfloors must have no more than 12% Mc (moisture vapor content).
- Basements and crawl spaces must be dry. Use of a 6 mil / 0.15 mm poly-film is required to cover 100 % of the crawl space earth.
- We recommend laying the flooring crossways to the existing floorboards.
- All other subfloors - Plywood, OSB, particleboard, chipboard, wafer board, etc. must be structurally sound and must be installed following their manufacturer's recommendations.
- Double-layered APA rated plywood subfloors should be a minimum 1" / 25 mm total thickness, with at least 18" / 45 cm well ventilated air space beneath.

CONCRETE SUBFLOORS

- Existing concrete subfloors must be fully cured, at least 60 days old, smooth, permanently dry, clean, and free of all foreign material such as dust, wax, solvents, paint, grease, oils, and old adhesive residue.
 - The subfloor must be dry. With a pH limit of 9 and comply with Mc requirements and tested as per one of below methods:
 - ✓ Concrete moisture vapor emissions should not exceed 8 lb/3.63 kg MVER (moisture vapor emission rate) per 1000 ft² / 100 m² per 24 hours. This can be measured with the calcium chloride test (ASTM F1869).
 - ✓ 90 % RH (ASTM F2170).
 - ✓ Max. 2.5 % moisture content (CM method / ASTM F2659).
- We recommend using a minimum 6 mil / 0.15 mm poly-film as a moisture barrier between the concrete subfloor and the flooring.

DO NOT INSTALL OVER

- Any type of carpet.
- Existing cushion-backed vinyl flooring.
- Floating floor of any type, loose lay, and perimeter fastened sheet vinyl.
- Hardwood flooring / wood subfloors that lay directly on concrete or over dimensional lumber or plywood used over concrete.
- The use of an additional underlayment could damage the locking mechanism and will void warranty.

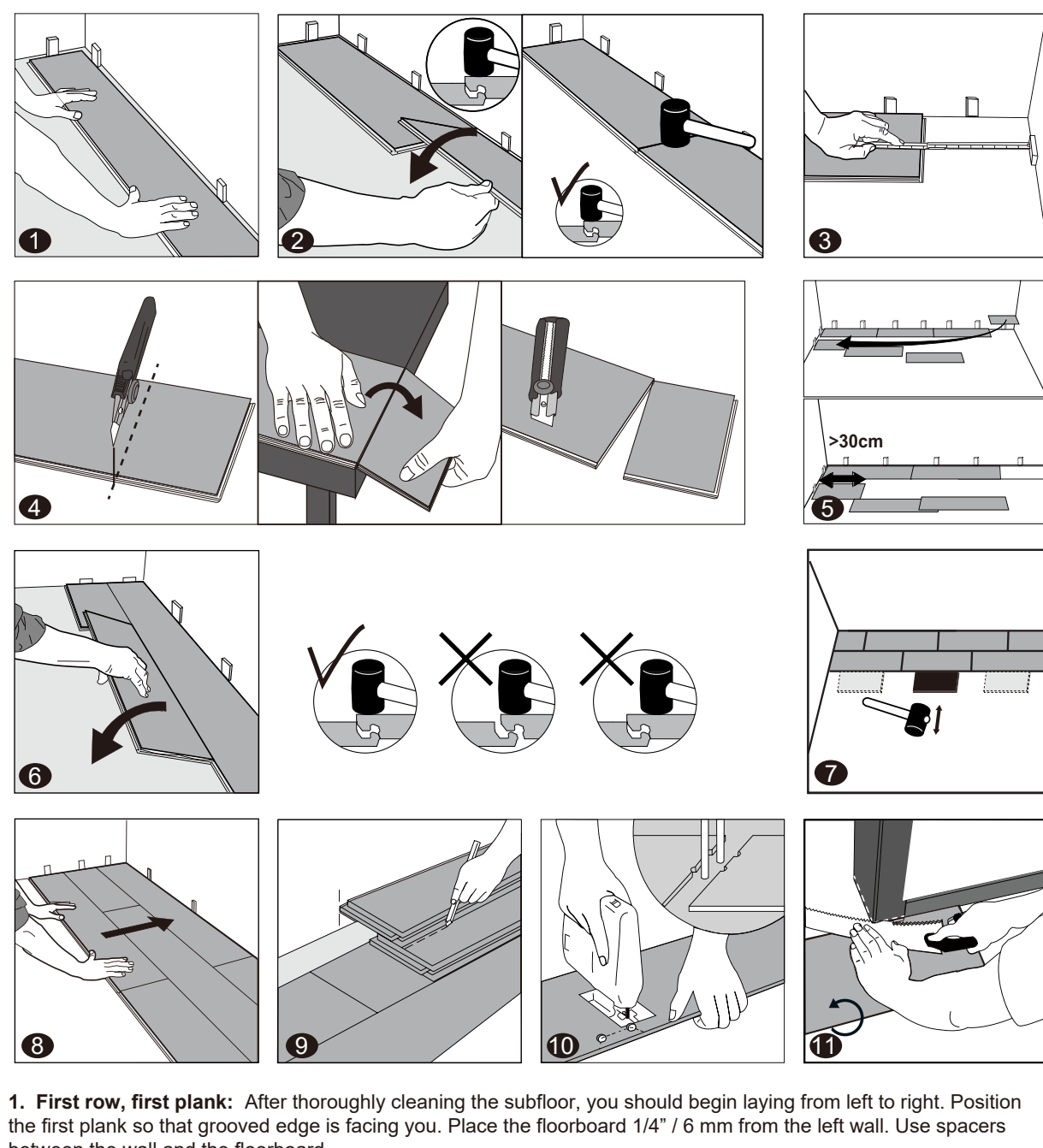
IMPORTANT NOTICE

- In-floor Radiant Heat: Flooring can be installed over 1/2" / 12 mm embedded radiant heat using the floating method.
- Maximum operating temperature should never exceed 85°F / 30°C. Use of an in-floor temperature sensor is recommended to avoid overheating.
- Turn the heat off for 24 hours before, during and 24 hours after installation when installing over radiant heated subfloors.
- Operate the system at maximum capacity for 48 hours to force any residual moisture from the cementitious topping of the radiant heat system at least 4 days before installation.
- The maximum moisture content of the screed is 1.5 % (CM method).
- Make sure that the temperature in the room is maintained consistent between 70-80°F / 20-25°C before and during the installation.
- Once the installation is completed, the heating system should be turned on, at the ambient temperature and increased gradually 9 °F / 5 °C degree increments every 12 hours until reaching normal operating conditions.
- Refer to the radiant heat system's manufacturer recommendations for additional guidance.
- **Warning:** Electric heating mats that are not embedded into the subfloor are not recommended for use underneath the floors. Using electric heating mats that are not embedded and applied directly underneath the floors could void the warranty for your floor in case of failure. It is best to install the flooring over embedded radiant floor heating systems and adhere to the guidelines listed above.

Tip: The best idea is to maximize the results of your heating system is to have "ON" times with a comfort temperature and "OFF" times with setback temperatures which is normally 8 °F / 4°C lower than your comfort temperature. The setback temperatures are particularly important as these won't let the temperature of your room drop too much, meaning it is much quicker to heat your room back to comfort levels when it's needed.

III. INSTALLATION

- Remove trim molding, appliances and furniture from room. For best results, door trim should be under-cut to allow flooring to move freely without being pinched. After preparation work, sweep and vacuum the entire work area to remove all dust and debris.
- With a floating floor you must always ensure you leave a 1/4" / 6 mm gap between walls and fixtures such as pillars, stairs, etc. These gaps will be covered with trim moldings after the floor is installed.
- Whenever possible, plan the layout so that the joints in the planks do not fall on top of joints or seams in the existing substrate. The end joints of the planks should be staggered a minimum of 8" / 20 cm apart. Do not install over expansion joints. Avoid installing pieces shorter than 12" / 30 cm at beginning or end of rows.
- Do not install your kitchen cabinets directly over your floor. The floor's quality can only be guaranteed as long as the floor is allowed move freely.
- Decide the installation direction. It is recommended to install the boards perpendicular to the window following the direction of the main source of light.
- Measure the area to be installed: The board width of the last row shall not be less than 2" / 50 mm. If so, adjust the width of the first row to be installed. In narrow hallways, it is recommended to install the floor parallel to the length of the hall.



1. First row, first plank: After thoroughly cleaning the subfloor, you should begin laying from left to right. Position the first plank so that grooved edge is facing you. Place the floorboard 1/4" / 6 mm from the left wall. Use spacers between the wall and the floorboard.

2. First row, second plank: Drop the plank and gently tap down the end with a rubber mallet so it firmly locks into the previous plank until both are at the same height. Make sure both planks are perfectly aligned. It is crucial that after the short edges of two connecting planks are correctly aligned, and the rubber mallet contacts the plank in the area directly above the short edge, allowing for a correct locking.

Note: Tapping the area close to the short edge, but not directly above it, may result in permanent damage to the joint. Continue installing the first row until you reach the wall on the right.

IMPORTANT: If you notice both planks aren't at the same height or are not well locked together, please follow the disassembling instructions at the bottom of the page, disassemble and check if any debris stuck inside the lock is obstructing. Failure to properly line up the end joint and attempting to force it in while out of alignment could result in permanent damage to the end joint.

3. First row, last plank: At the end of the first row, leave an expansion gap of 1/4" / 6mm to the wall and measure the length of the last plank to fit.

4.To cut the plank: Use a simple utility knife and ruler, and with the top side facing up, cut heavily and several times on the same axis. The knife will not go through the surface but make a deep cut. You can then lift one half of the plank using your other hand to hold down the second placing it very close to the cut. The plank will split naturally.

5.Second row, first plank: Start the second row with the leftover cut part of the last plank of the previous row. This small plank should measure at least 12" / 30 cm. Otherwise, cut a new plank in half and use it to begin the second row. The end joints of each adjoining row should not be closer than 8" / 20 cm to each other. Whenever practical, use the piece cut from the preceding row to start the next row.

6.Second row, second plank: Click the long side of the plank into the previous row and place it tight to the short end of the previous plank with an angle of 25-30°. Drop the plank and gently tap on the end with a rubber mallet so it firmly locks into the previous plank until both are at the same height. Make sure both planks are perfectly aligned.

7.After finishing the installation of every row: Use tapping block and a small hammer or rubber mallet to gently tap the planks into the click of the previous row to make sure they are tightly clicked together and make sure there is no gap between the long side of the planks installed. Any gapping can compromise the whole installation.

8.Tip: After the first 2-3 rows of planks are installed, they should be checked with a string line to ensure that rows are still running straight. If they are not, it could be that the starting wall has some irregularities that caused bowing in the installation. If so, the starting row of planks may have to be scribed and re-trimmed to account for any unevenness in the wall. This can be done without having to disassemble the beginning rows.

9.To lay the last row: Position a loose board exactly on top of the last row laid. Place another board on top, with the tongue side touching the wall. Draw a line along the edge of this board, to mark the first board. Cut along the edge of this board to mark the wall. Draw a line along this line to obtain the required width. Insert this cut board against the wall. The last row should be at least 2" / 50 mm wide. The spacers can then be removed.

10.Holes for pipes: Measure the diameter of the pipe and drill a hole that is 1/2" / 12 mm larger. Saw off a piece as shown in the figure and lay the board in place on the floor. Then lay the sawed-off piece in place.

11.Door molding and skirting: Lay a board (with the decorative side down) next to the door molding and saw as shown in the figure. Then slide the floorboard under molding.

IV. FINISHING THE INSTALLATION

Replace molding or wall base, allowing slight clearance between the molding and the planks. Nail the molding to the wall surface, not through the flooring. At doorways and at other areas where the flooring planks may meet other flooring surfaces, the use of a transition molding is required to cover the exposed edge but do not pinch the planks. Leave a 1/4" / 6 mm gap between the planks and the adjoining surface.

V. MAINTENANCE

- Sweep or vacuum daily using soft bristle attachments, vacuum cleaner should not have beater bars or hard plastics.
- Clean up spills and excessive liquids immediately.
- Damp mop as needed and use neutral cleaners recommended for vinyl flooring. No soap or oil cleaners should be used; restorative products must never be used (e.g., "mop and glo", Rejuvenate Restorer, any other floor finish).
- The use of residential steam mops on this product is allowed. Use at lowest power with a suitable soft pad, and do not hold a steam mop on one spot for an extended period of time (longer than 5 minutes). Refer to the steam mop's manufacturer instructions for proper usage.
- Use proper floor protection devices such as felt protectors under furniture. Felt pads should be timely maintained.
- For areas with rolling chairs (e.g. desk area), ensure a protective mat is used under the chair.
- Use non staining mat at entrances (inside and out). A walk-off mat at outside entrances to reduce the amount of dirt brought into your home. Do not use mats with a latex or rubber backing since these backings can cause permanent discoloration.
- Do not use abrasive cleaners, bleach, wax or high % not diluted vinegar to maintain the floor.
- Never use acetone or harsh chemicals.
- Do not drag or slide heavy objects across the floor.
- Do not buff.
- For stubborn spills use low odor mineral spirits or denatured alcohol applied to a clean cloth. Never pour chemicals directly on floor.
- All vinyl floors benefit from regular maintenance; accumulated soil may lead to scratching.

VI. DISASSEMBLING

Separate the whole row by lifting it up delicately at an angle. To separate the planks, leave them flat on the ground and slide them apart. If planks do not separate easy, you can slightly lift up the planks (5°) when sliding them apart.

